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D4309-1

Job Sheet 187350



Part No: D4309-1

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-01-11 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Machining-2		WJ 18/12/18
100	Hardinge	20 pcs	12/12/18	12/12/18	0.00	1.31	Hardinge		" 18/12/18
120	QC	20 pcs	12/12/18	12/12/18	0.00	0.00	QC8		DR 18/12/18
123	HandFinish	20 pcs	12/12/18	12/12/18	0.00	0.34	HandFinish1		38
126	QC	20 pcs	12/12/18	12/12/18	0.00	0.00	QC7-3		38
130	Packaging	20 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-2	STOPS 90	DEC 18 2018
140	QC21-SA	20 Ea	12/12/18	12/12/18	0.00	0.00	QC21		DEC 21 2018

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FB034 & DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.500	6061-T6 Round Bar .500"	1.6666 ft (.08333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.500	2	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.870Inches ± 0.010	0.880 0.860		
2	Bushing	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
3	Bushing	0.450Inches + 0.000 - 0.004	0.450 0.446	Diameter	

Plex 12/3/18 10:11 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequen _____	MRB (QSI042) _____			
Description Work Order		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ P ☐ B ☐ C ☐ C	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S137504 Part: D4309-1 Job No: 187350 Serial No/Batch: S137504 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/12/18 ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread				